

ABSTRACT OF THE INVENTION

A method and device for combining folios between a first and a second web in a rotary printing press. A first folio is cut from a third web in the rotary press, the first folio is stored on a storage device and then transferred from the storage device to a position between the first and second webs. Also, a web product moveable in a rotary printing press that includes a first web, a second web, a first folio, and a second folio. The first and second folios are stacked relative to one another and sandwiched between the first and second continuous webs.